

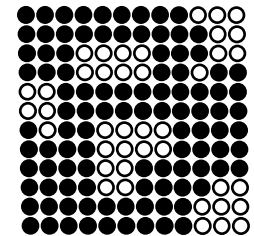
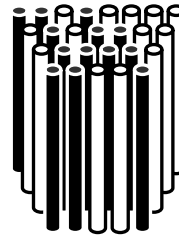
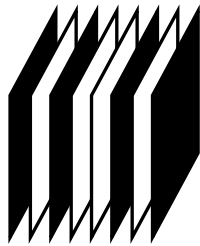
4. Advanced features

DP and structural disorder I

Low dimensional order and prominent diffuse scattering

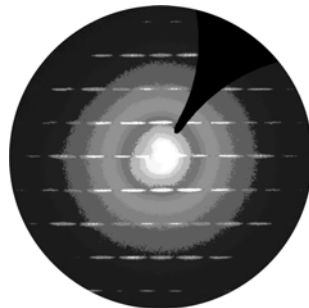
- 2D order: layered compounds (cf. polytypes: SiC)
- 1D order: structures with filled channels (zeolites)
- Structures with local order: (finite domains, correlated environments)
- Statistical disorder (e. g. random distribution of vacancies)

Real space

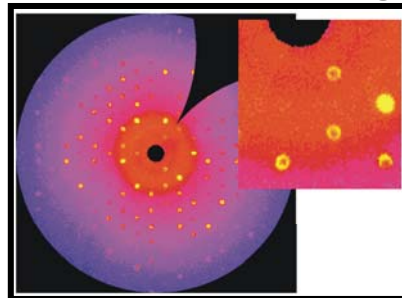


Rec. space

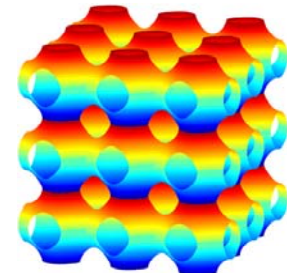
diffuse rods



planes with
diffuse scattering



3D diffuse
scattering



4. Advanced features

DP and structural disorder II

Crystal data

Formula sum	$\text{Cu}_{0.8} \text{In}_{2.4} \text{Se}_4$
Crystal system	tetragonal
Space group	$I-4 2 m$ (no. 121)
Unit cell dimensions	$a = 5.7539(3) \text{ \AA}$ $c = 11.519(1) \text{ \AA}$
Z	2

Atomic coordinates

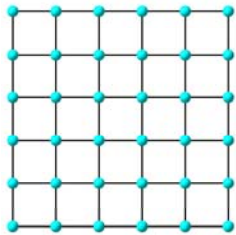
Atom	Ox.	Wyck.	Occ.	x	y	z
Cu1	+1	$2a$	0.8	0	0	0
In1	+3	$4d$	1.0	0	1/2	1/4
In2	+3	$2b$	0.4	0	0	1/2
Se1	-2	$8i$	1.0	1/4	1/4	1/8

- Average structure
- Random arrangement of vacancies: no prominent diffuse scattering

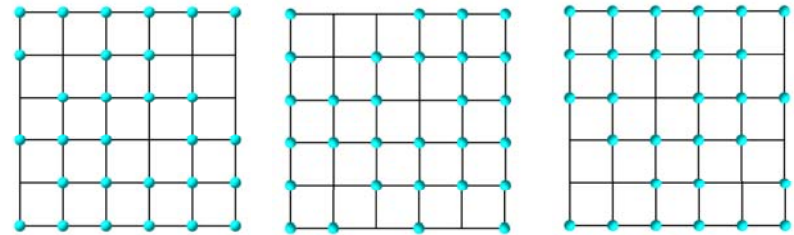
4. Advanced features

Average vs. real structure

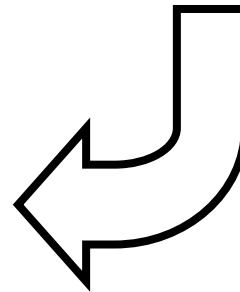
Structure determination = X-ray diffraction = average of all different sections of a crystal



typical section ordered crystal
all sites fully occupied



typical sections disordered crystal
atoms and vacancies on one site



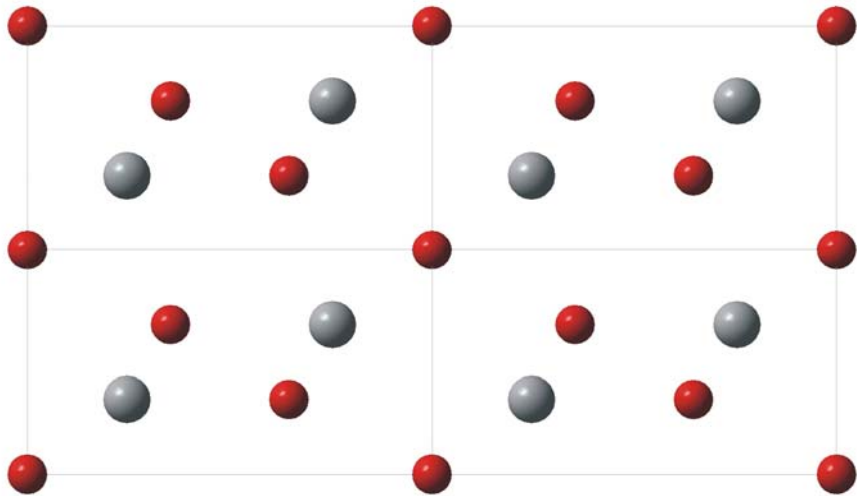
Disordered crystal
billions of different sections

- X-ray diffraction (standard procedure): average of the structure
- Consequence 1: a fraction of vacancies is on every site of the unit cell
- Consequence 2: reduced occupancy factor
- Consequence 3: average structures are not unambiguous

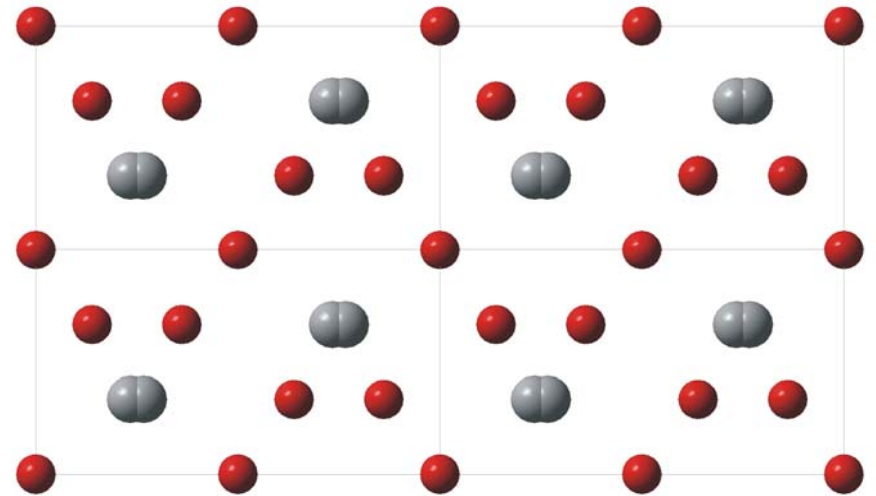
4. Advanced features

Example for an average structure I

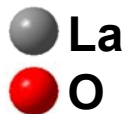
Example: La_2O_3 (A-Form)



Pauling, 1929; Schiller, 1985



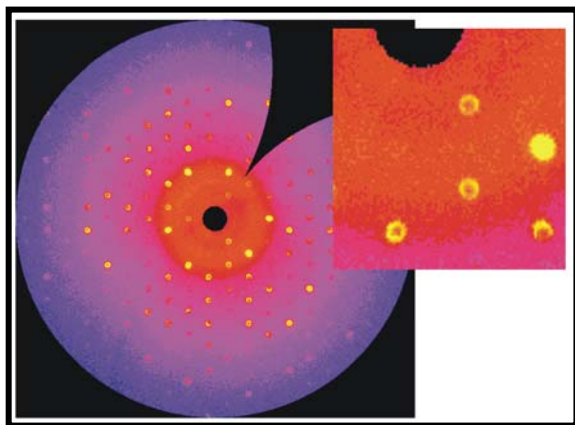
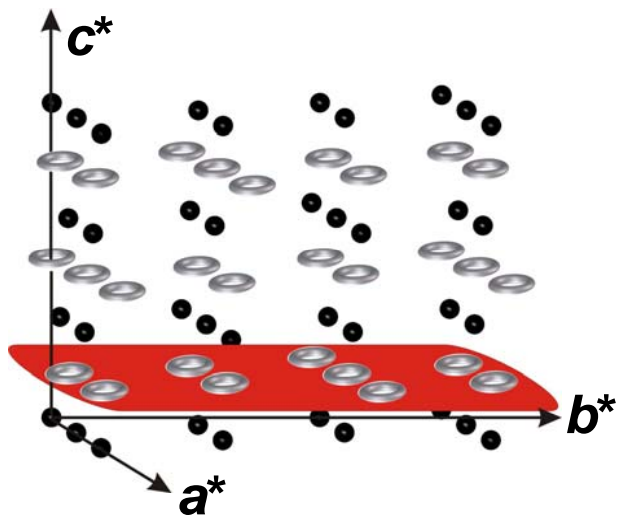
Müller-Buschbaum, 1965



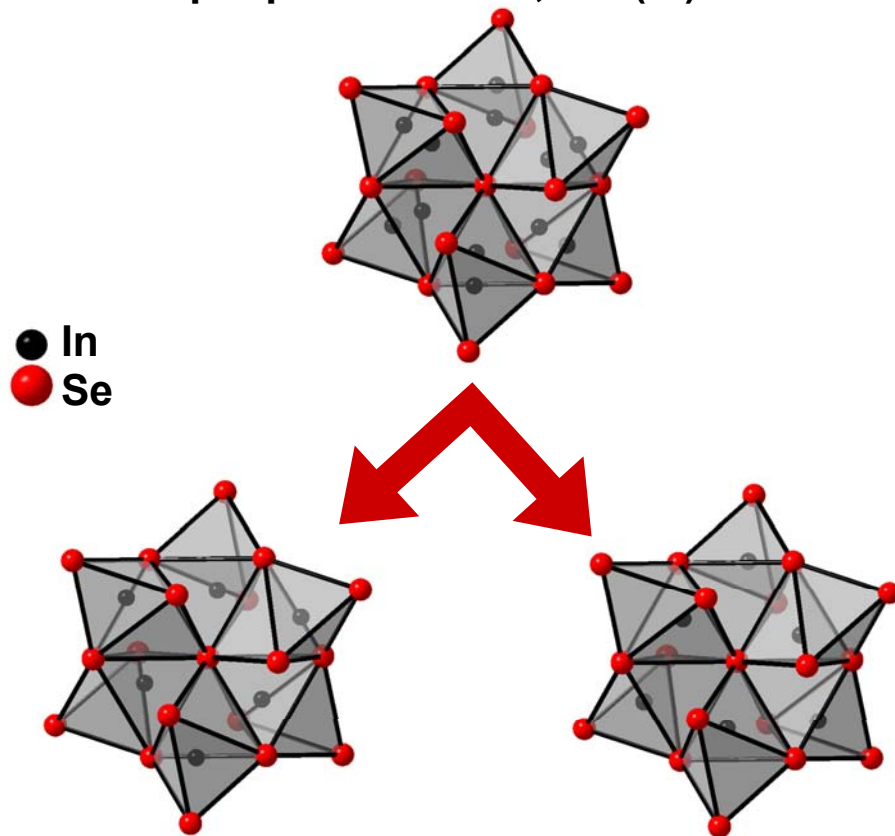
4. Advanced features

Example for an average structure II

1D order:
planes of diffuse intensity



Average structure:
split position of In, $\text{occ}(\text{In}) = 0.5$



Real structure:
superposition of two components, $\text{occ}(\text{In}) = 1$

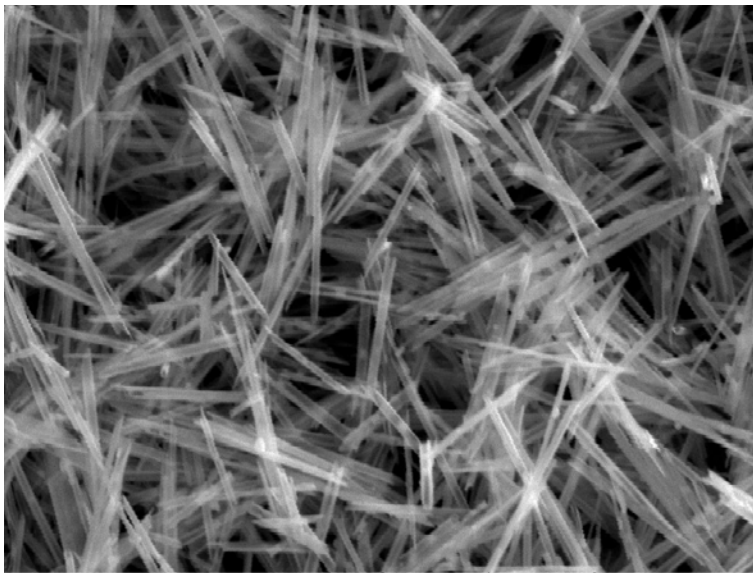
Synthesis of solids

1. High temperature synthesis
2. Chemical vapour transport
3. Soft chemistry
4. Nanomaterials

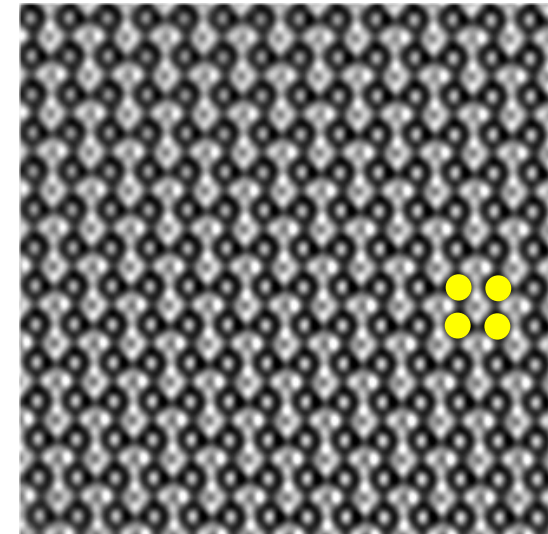
Introduction

Goals of synthesis / preparation

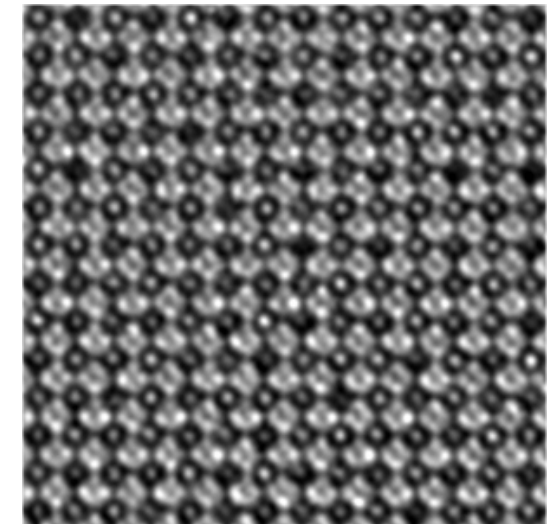
- Synthesis of new compounds
- Synthesis of highly pure, but known compounds
- Synthesis of highly pure single crystals
(Iceberg-principle)
- Structural modification of known compounds
bulk-structures and nanostructures



View field: 17.81 um
HV: 20.0 kV
VAC: HiVac
DET: SE Detector
DATE: 03/31/06
Device: TS5130MM
5 um
Vega ©Tescan
MPI-FKF



— 2 nm



1. High temperature synthesis

Classical solid state reaction from the elements

Standard procedure:

“Shake and bake”, “heat and beat”, “trial and error”

“The starting materials are finely grinded, pressed to a pellet and heated to a temperature „near“ the melting temperature.”

Parameters influencing the reaction:

- **Purity of educts (sublimation)**
- **Handling of educts (glove box, Schlenck technique)**
- **Temperature: $T(\text{reaction}) > 2/3 T(\text{melting point})$, rule of Tamann. Effects on real structure (more defects at elevated T) and diffusion (increase with T)**
- **Solid state reactions are exothermic, “thermodynamically controlled“: Consequence: No metastable products (see e.g. Zeolites)**
- **Porosity, grain size distribution and contact planes: High reactivity of nanoparticles / colloides (low CN)**

1. High temperature synthesis

Classical solid state reaction from the elements

Experimental consequences:

- (1) large contact areas
- (2) small path lengths
- (3) small pore volume



*Reactive sintering:
pellets of fine powders*

Problems / Pitfalls:

- “Chemical problems” of containers materials: use of reactive materials
remedy: double / coated containers
- “Physical problems” of containers: compatible expansion/compression coefficients, sufficiently stable to withstand pressure
- Separation of educts, remedy: special furnaces, reduced free volume, tricks
- No intrinsic purification processes

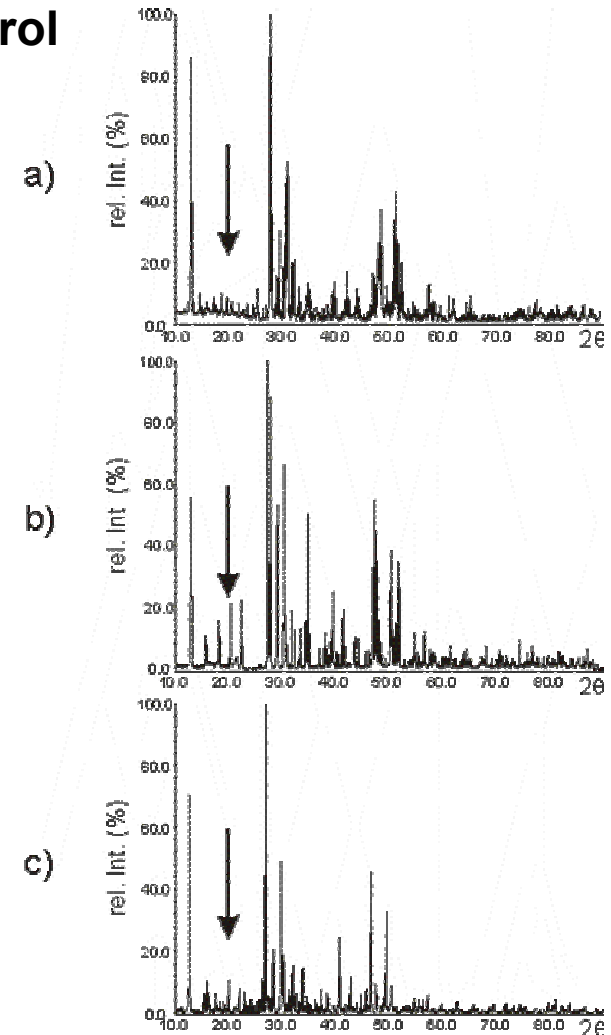
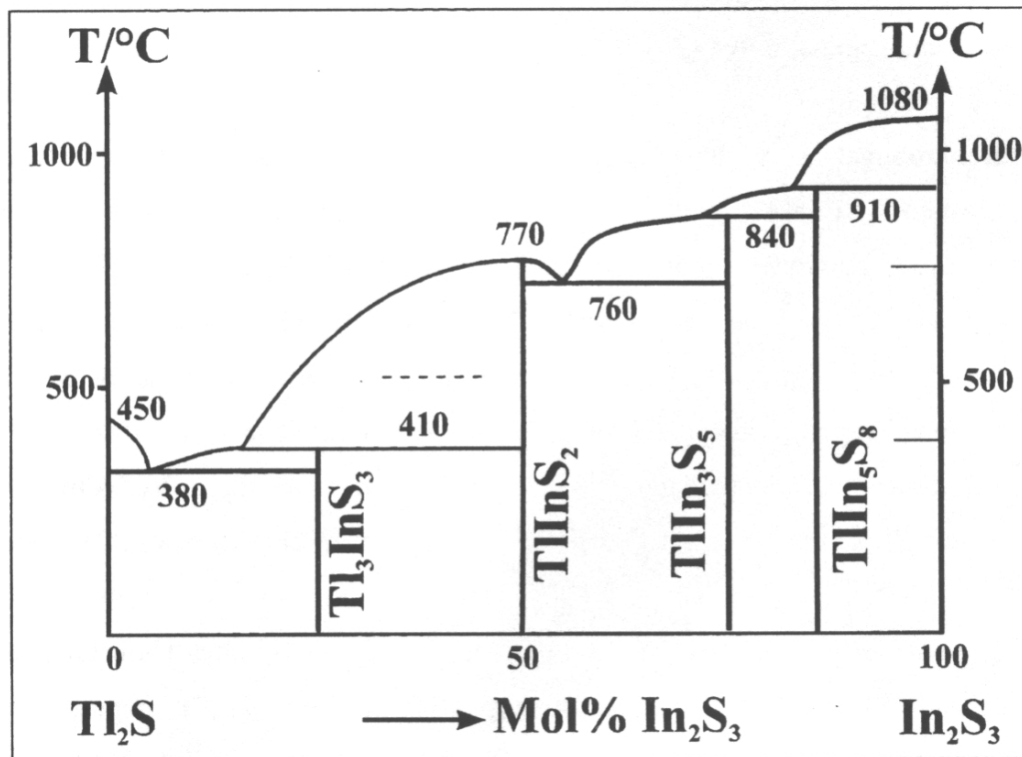
Ex.: $2 \text{Li}_2\text{CO}_3 + \text{SiO}_2 \rightarrow \text{Li}_4\text{SiO}_4 + 2\text{CO}_2$ (800 °C, 24 h)

- Li-compounds are highly reactive against containers (use of Au)
- Production of a gas, consequence: cracking of containers

1. High temperature synthesis

From "Trial and Error" to systematic procedure

- Examining pseudobinary sections under DTA control
- Systematic observations on mixed crystal series control by powder diffraction



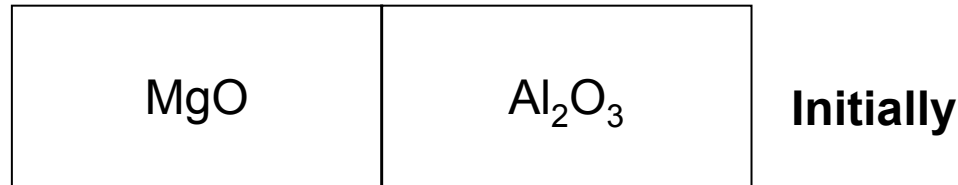
1. High temperature synthesis Tricks

- Application of a “gaseous solvent” *chemical or vapor phase transport*
Ex.: $\text{Cr}_2\text{O}_3(\text{s}) + 3/2 \text{O}_2(\text{g}) \rightarrow 2 \text{CrO}_3(\text{g})$
 $\text{MgO}(\text{s}) + 2 \text{CrO}_3(\text{g}) \rightarrow \text{MgCr}_2\text{O}_4(\text{s}) + 3/2 \text{O}_2(\text{g})$
- Separation of educts in a temperature gradient (to avoid explosions)
Ex.: $2 \text{Ga}(\text{l}) + 3 \text{S}(\text{g}) \rightarrow \text{Ga}_2\text{S}_3(\text{g})$
- Use of precursors for reactive educts
Ex.: Thermal decomposition of MN_3 (M = Na, K, Rb, Cs)
Thermal release of reactive gases: (O_2 : MnO_2 , CO_2 : BaCO_3 , H_2 : LnH_2)
Coprecipitation and thermal decomposition (e.g. oxalates to oxides)
- Use of fluxes
Ex.: $\text{Li}_2\text{CO}_3 + 5 \text{Fe}_2\text{O}_3 \rightarrow 2 \text{LiFe}_5\text{O}_8 + \text{CO}_2(\text{g})$ (incompl. :grind-fire-regrind, etc.)
Or: Flux of $\text{Li}_2\text{SO}_4/\text{Na}_2\text{SO}_4$ (dissolves Li_2CO_3 , remove flux with water)
- Metathesis reaction
Ex.: $2\text{GaCl}_3 + 3\text{Na}_2\text{Te} \rightarrow \text{Ga}_2\text{Te}_3 + 6\text{NaCl}$, very exothermic!

1. High temperature synthesis

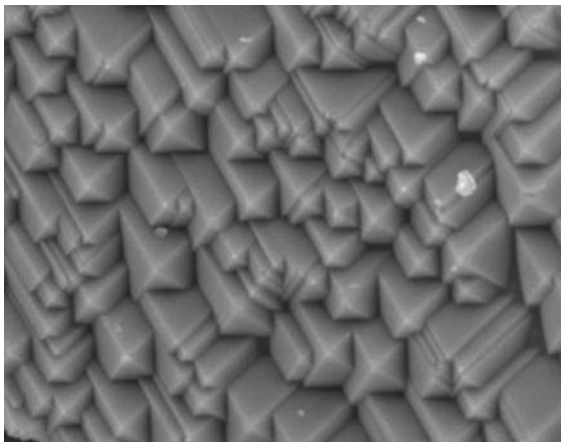
Orientation and transport during synthesis

Ex.: spinel: no electron transport, counter diffusion of ions

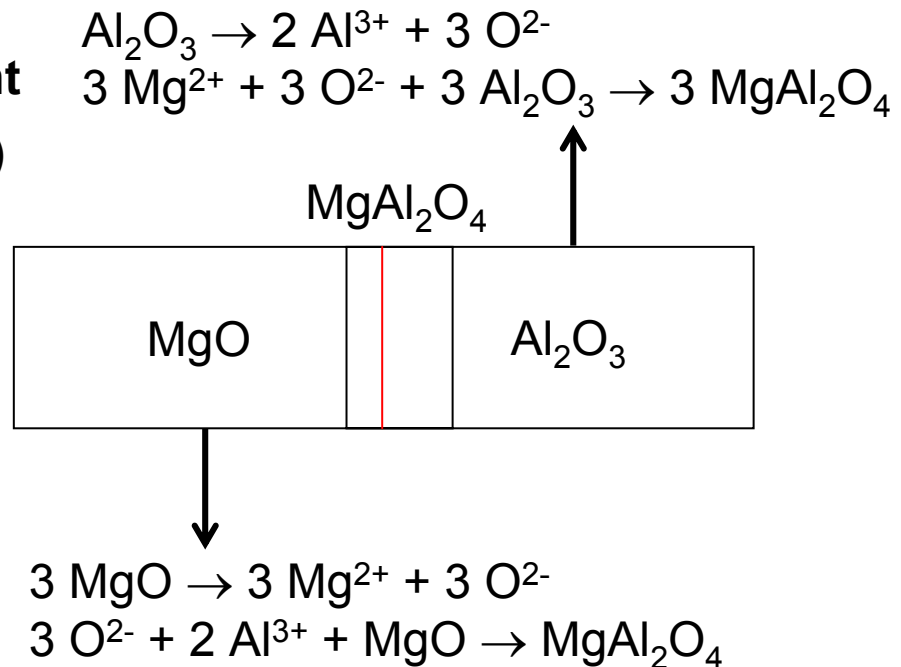


What happens at the boundary?

- Nucleation: facilitated by O-arrangement
- Al₂O₃: Epitaxy (2D), MgO: Topotaxy (3D)

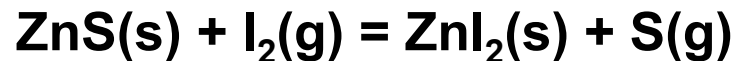


10 μm



2. Chemical vapour transport Principles

A solid is dissolved in the gas phase at one place ($T=T_1$) by reaction with a transporting agent (e.g. I_2). At another place ($T=T_2$) the solid is condensed again. Use of a temperature gradient.



- Used for purification and synthesis of single crystals (fundamental research)
- Reactions with large absolute value of ΔH° gives no measurable transport
- The sign of ΔH° determines the direction of transport:
exothermic reactions: transport from cold to hot
endothermic reactions: transport from hot to cold.

2. Chemical vapour transport

Examples

- **Mond-process: $\text{Ni(s)} + 4 \text{CO(g)} = \text{Ni(CO)}_4\text{(g)}$
 $\Delta H^\circ = -300 \text{ kJ/mol}$, transport from 80° to 200°C**
- **Van Arkel / De Boer: $\text{Zr(s)} + 2 \text{I}_2\text{(g)} = \text{ZrI}_4\text{(g)}$; (280 to 1450°C)**
- **$\text{Si(s)} + \text{SiX}_4\text{(g)} = 2 \text{SiX}_2\text{(g)}$; (1100° to 900°)**
- **Mixtures of Cu and Cu_2O :**
 - $3 \text{Cu(s)} + 3 \text{HCl(g)} = \text{Cu}_3\text{Cl}_3\text{(g)} + (3/2) \text{H}_2\text{(g)}$; (High T to Low T)**
 - $3/2 \text{Cu}_2\text{O(s)} + 3 \text{HCl(g)} = \text{Cu}_3\text{Cl}_3\text{(g)} + 3/2 \text{H}_2\text{O(g)}$; (Low T to High T)**
- **Transport of $\text{Cu}_2\text{O(s)}$:**
 - $3/2 \text{Cu}_2\text{O(s)} + 3 \text{HCl(g)} = \text{Cu}_3\text{Cl}_3\text{(g)} + 3/2 \text{H}_2\text{O(g)}$; (Low T to High T)**
 - $\text{Cu}_2\text{O(s)} + 2 \text{HCl(g)} = 2 \text{CuCl(g)} + \text{H}_2\text{O(g)}$; (High T to Low T)**

3. Soft chemistry

Hydrothermal synthesis

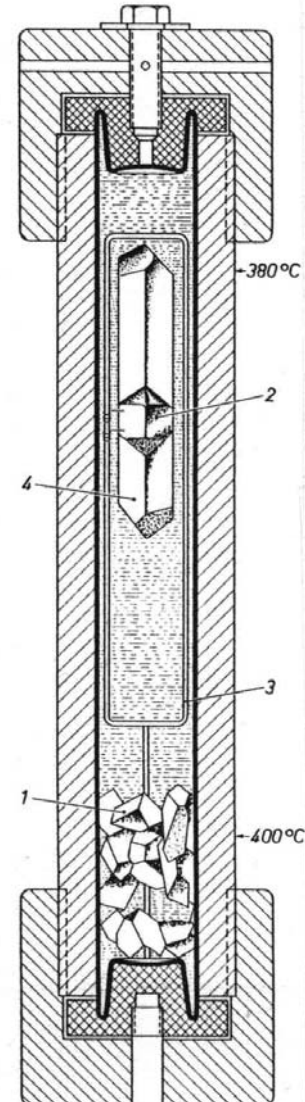
Chemical transport in supercritical aqueous solution (H_2O : $T_k = 374\text{ °C}$, $p_k = 217,7\text{ atm}$)

Autoclave for the growth of SiO_2 single crystals (\rightarrow quartz)

1500 bar, T- gradient $400 \rightarrow 380\text{ °C}$

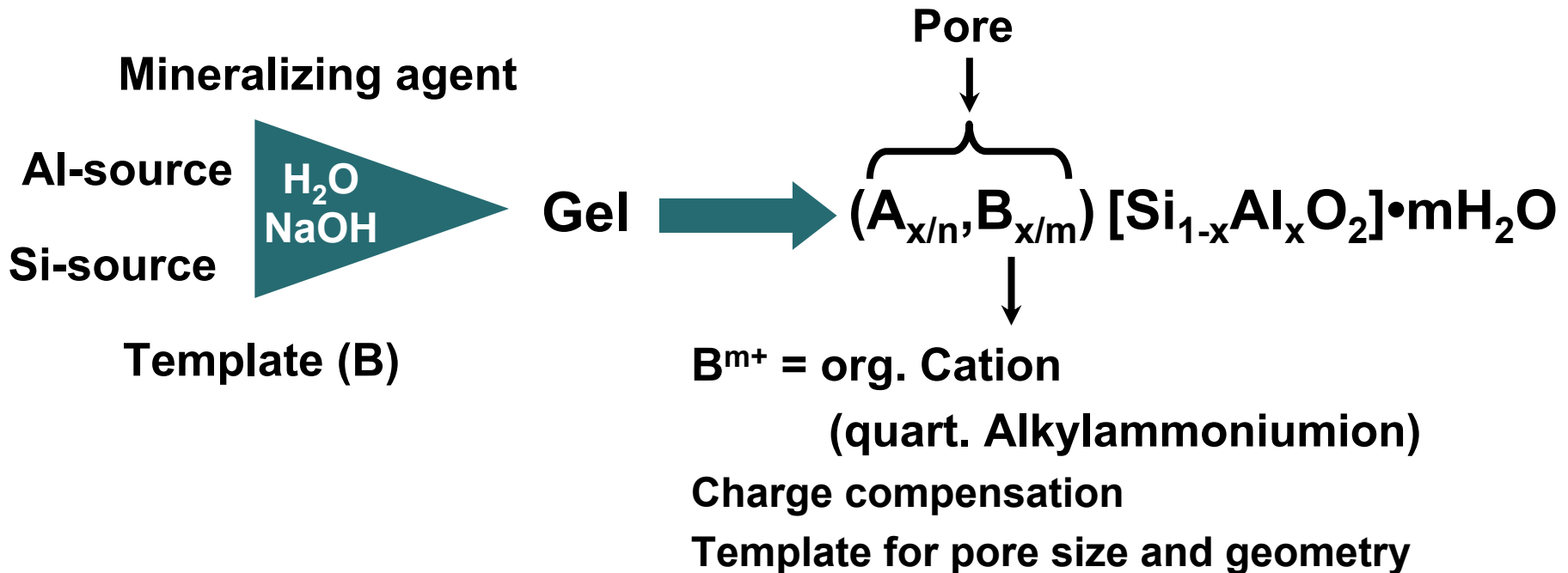
1: nutrient (powder), 2: seed crystal,
3: mechanical fixing of crystal
4: product crystal

Lit.: Die Rolle der Hydrothermalsynthese in der präparativen Chemie, A. Rabenau, Angew. Chem. 97 (1985) 1017



3. Soft chemistry Synthetic Zeolites

Templated Hydrothermal Synthesis



*„... vielfach ist aber die Funktion des Templats
wenig oder überhaupt nicht verstanden“*

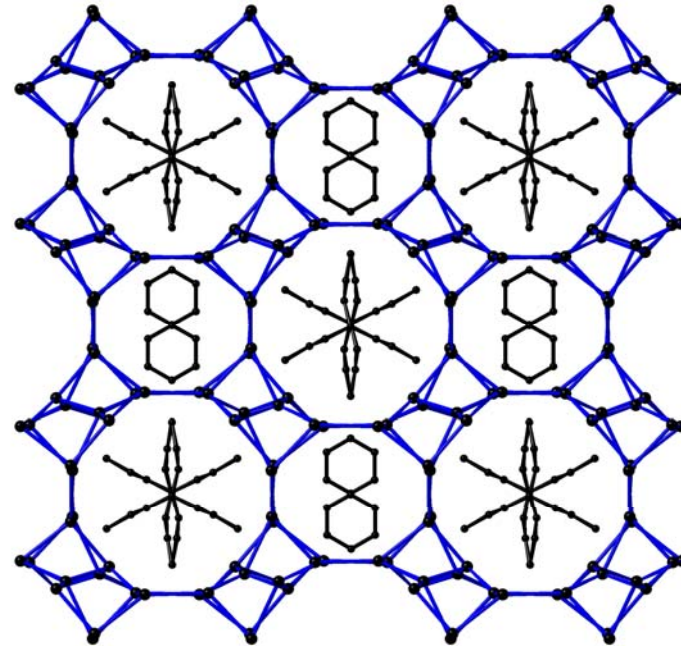
(F. Schüth, 2003)

3. Soft chemistry

Zeolites - comments on function of the template

- Only rare examples/indications for a clear correlation between pore size and shape of the template molecules

TREN-GaPO



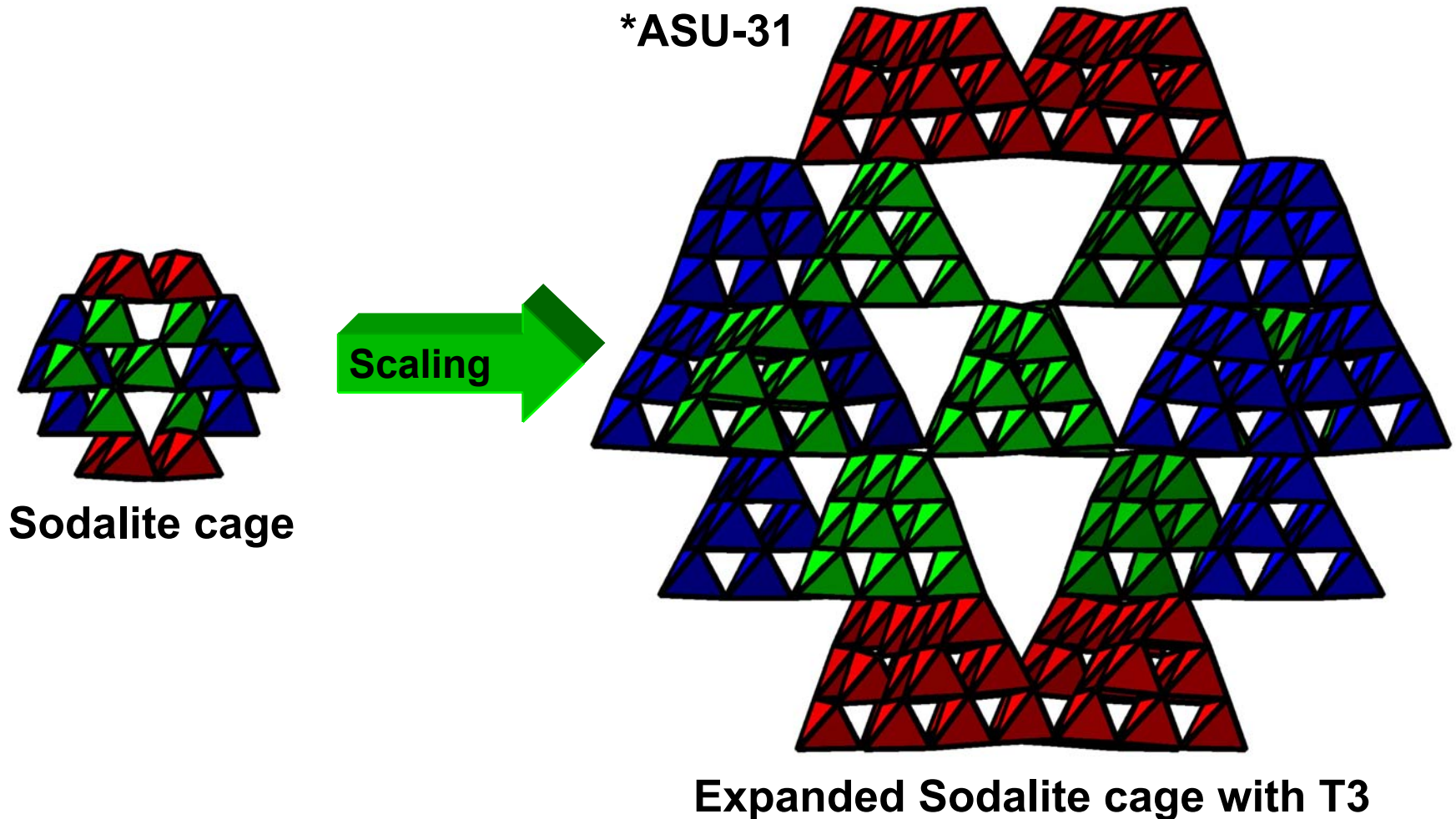
- Zeolites occurring as minerals don't need any template for their formation
- Zeolites can be synthesized without any template

Repetition

X-ray analysis

- **Space groups**
- **Content of IT A**
- **Diffraction: Fourier transformation (FT) of $\rho(\mathbf{r})$**
- **Atomic scattering factor**
- **FT of periodic objects: Amplitude and phase of the scattered wave is approximated by the structure factor, $F_{hkl} = \sum f_i \exp(2\pi i(hx + ky + lz))$**
- **Structure factor calculations: Intensity and extinctions**
- **Systematic of extinctions: Translations**
- **Bragg's law: position of the peaks (lattice parameters)**

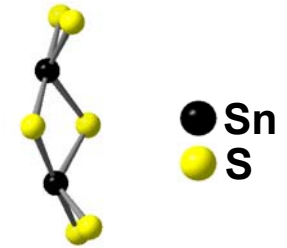
3. Soft chemistry Solvothermal synthesis



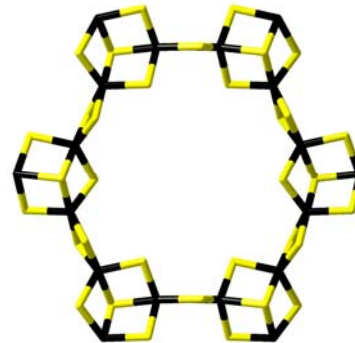
3. Soft chemistry

Precipitation at low temperature

- Starting point: aqueous solution of $R_4Sn_2S_6$ (pH~13)
- Condensation products by decreasing pH

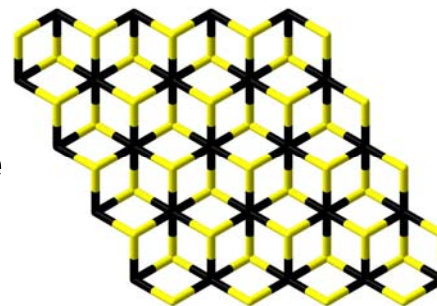


- pH > 11: layers



- pH ~ 9 (CO₂-flow): Polymerization to R-SnS-1

- pH < 9 (HCl_{aq}): Formation of Berndite



Increase of interconnection

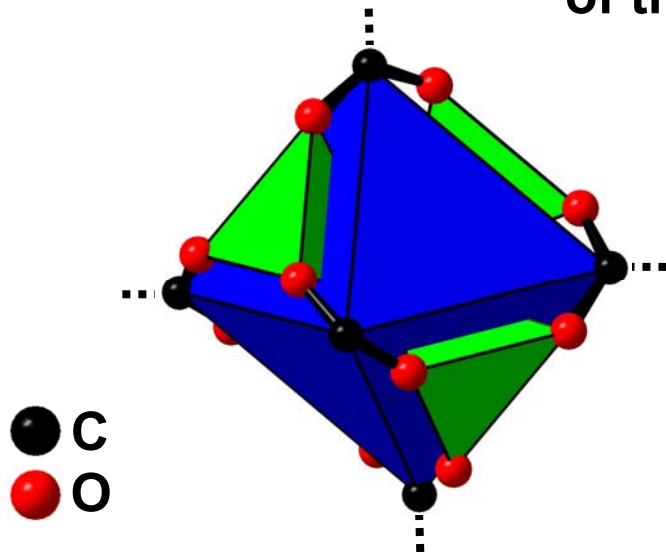
3. Soft chemistry

Precipitation at low temperature

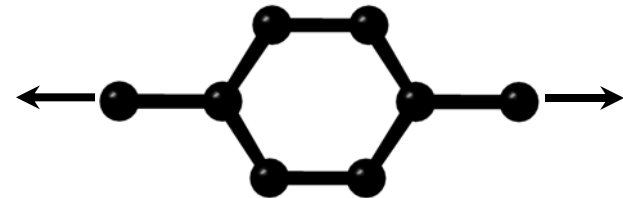
MOF = Metal organic framework

**Synthesis: Diffusion of Zn(II)salt-solutions in organic bifunctional acids
simple chemistry (precipitation) – remarkable results**

**Two components (SBU = secondary building unit)
of the microporous structure**



**SBU 1: inorganic component
cluster of ZnO_4 tetrahedra
with six junctures**

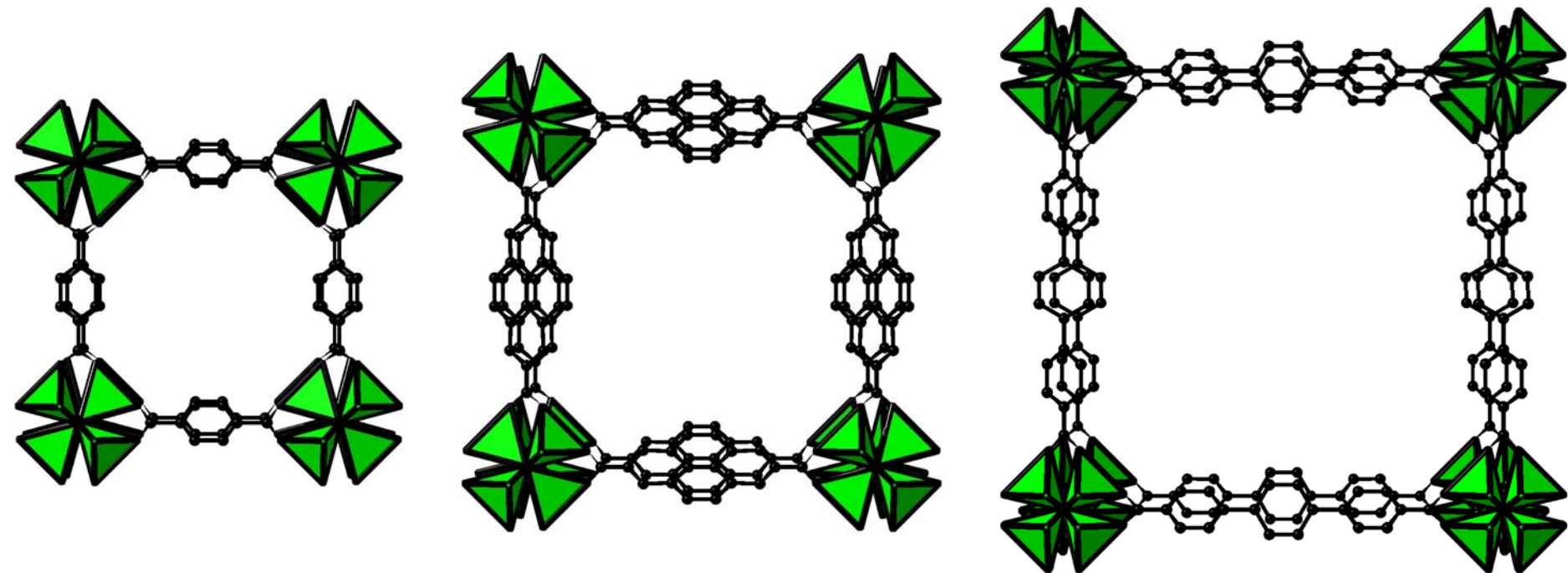


Organic linker

**SBU 2: organic component
CH-core of bifunctional acid**

3. Soft chemistry

Precipitation at low temperature



Unique structural features

- principle of scaling, ab initio design of materials
- highly crystalline materials
- lowest density of crystalline matter, up to 0.21 g/cm^3
- Future applications: adsorbent, container for in situ chemistry, sensor

3. Soft chemistry

Reticular syntheses of MOF

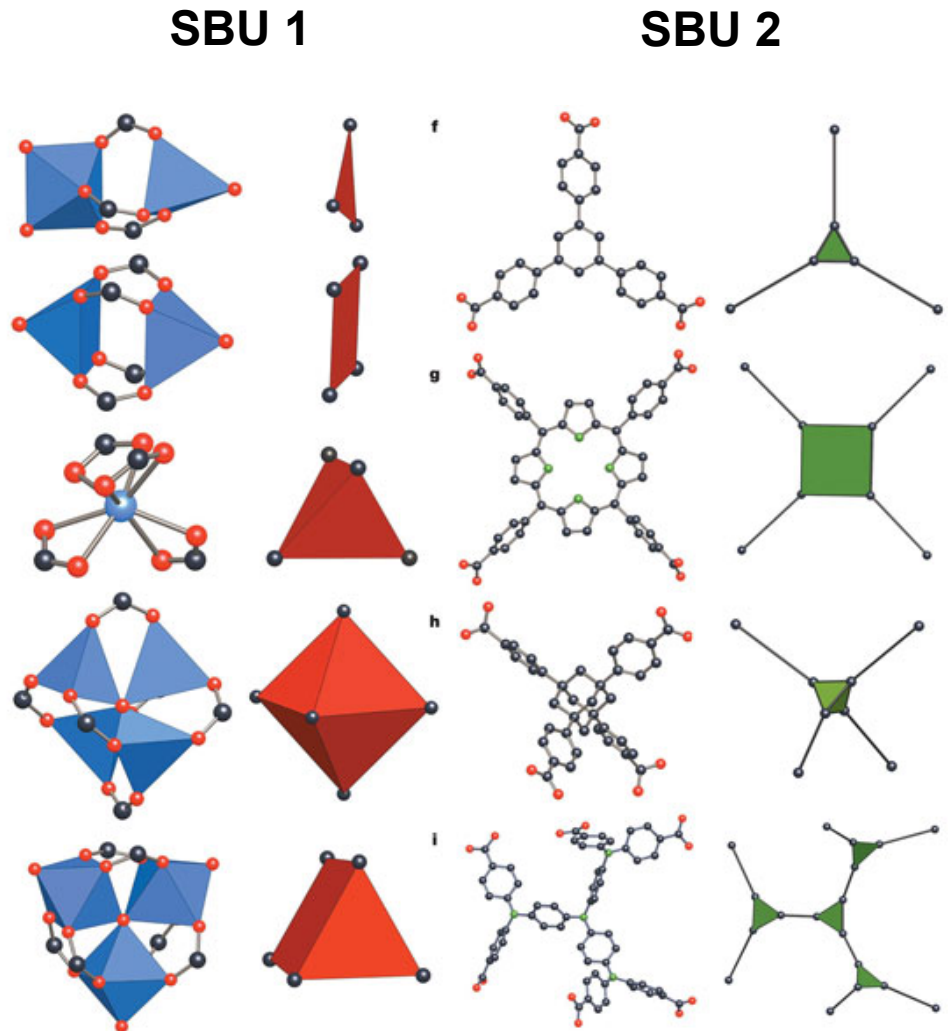
Concept for ab initio design:

- 1) Synthesis of SBU 1, 2 with defined topology
- 2) Prediction of framework topology, structure, pore sizes, chirality...

Examples:

Octahedron-Octahedron: α -Po

Octahedron-Trig. prism: NiAs



O. M. Yaghi et al. Nature 423, 705 (2003)

3. Soft chemistry

Intercalation of layered compounds

Intercalation:

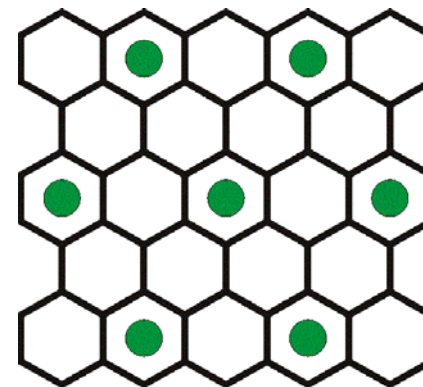
continuous adsorption (desorption) of atoms in holes of structures

Example 1: Hydrides

- salt-like compounds: e. g. MgH_2 (hydrogen storage)
- semiconductors: e. g. LaH_3

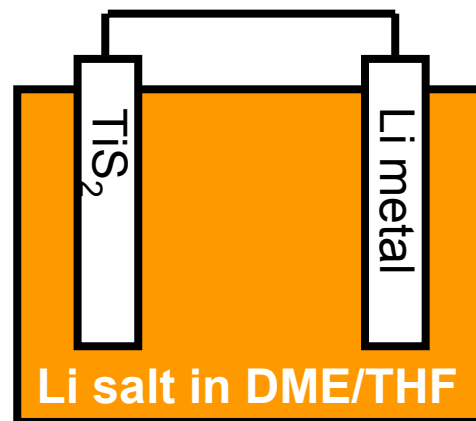
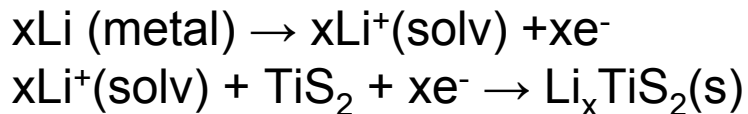
Example 2: Graphite

- Electron donors (alkali metals, e. g. KC_8)
- Electron acceptors (NO_3^- , Br_2 , AsF_5 ...)
- Properties: increase of interlayer spacing, color change, increase of conductivity, change of electronic structure



Example 3: TiS_2 (CdI_2 -type)

- Electron donors (alkali metals, BuLi , organic amines)
- Application: Li-TiS_2 -battery



3. Soft chemistry

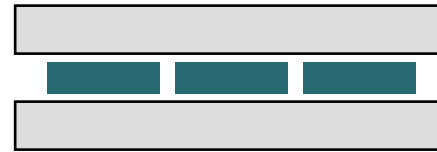
Filling of zeolites zeolites

Filled microporous materials

**Molecules (bulk):
random arrangement**



**Composite materials:
confinement → ordered arrangement**



Examples:

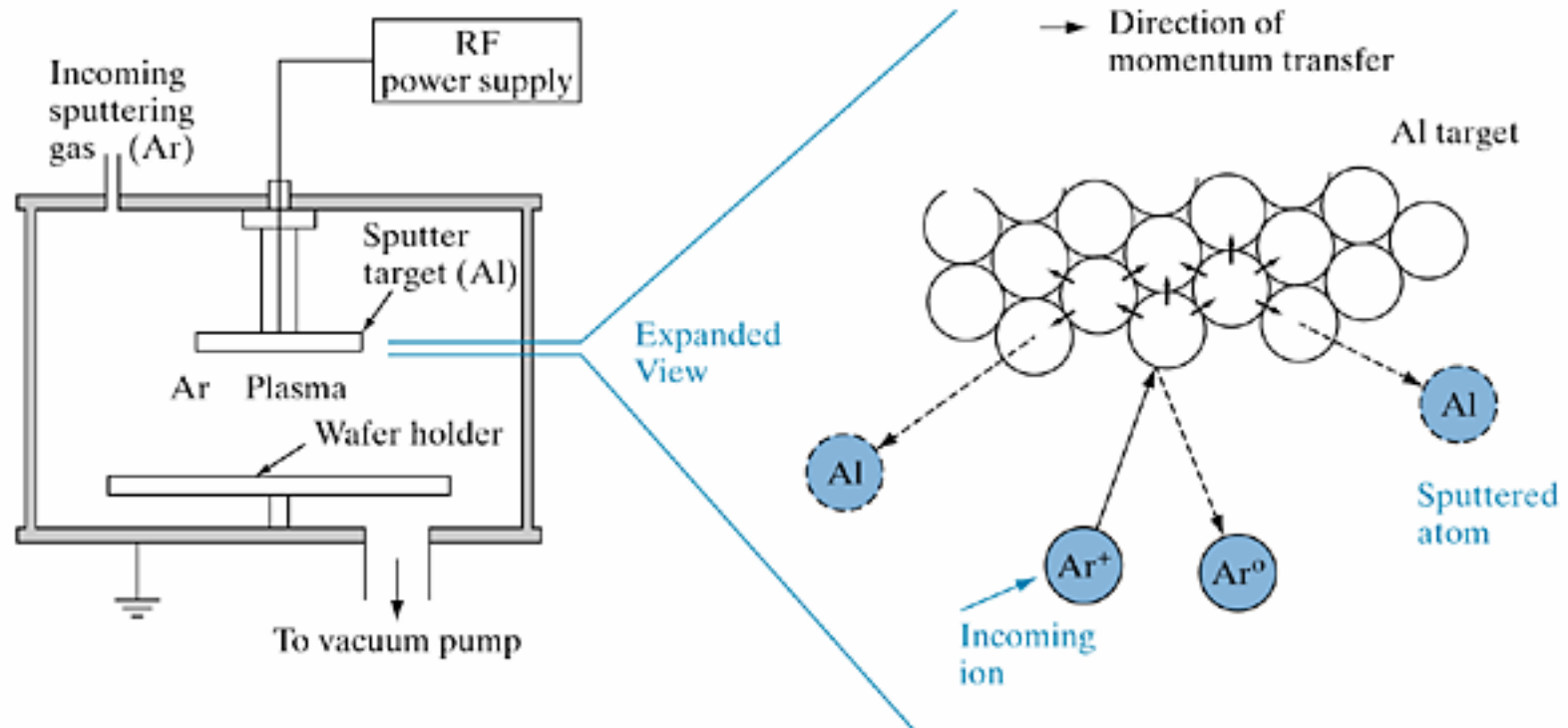
- **Organic molecules + zeolites: highly anisotropic optical materials**
- **Dyes + zeolites: antenna materials, brilliant pigments (no bleaching)**
- **Metal clusters + zeolites: hydrochromy, barochromy**
- **Semiconductors + zeolites: tuning of optical properties**
- **Polymers + zeolites: formation of quantum wires**

4. Nanomaterials

2D nanomaterials - physical approaches

• Sputtering

- originally a method to clean surfaces
- Ar^+ -ions are accelerated in an electrical field and „hit“ the target
- consequence: surface atoms are removed from the surface
- application: SEM, getter-pump (ionization, UHV devices)



4. Nanomaterials

2D nanomaterials - chemical approaches

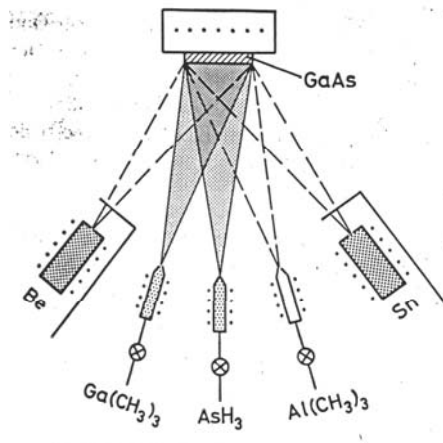
- Epitaxy:

- thin orientated layers of similar crystal structures
- e.g. InAs: $a=603,6$ pm on GaAs: $a=565,4$ pm, both sphalerite structures

- CVD (Chemical Vapour Deposition)

- decomposition of molecules in the gas phase by electron beam or laser
- deposition on suitable substrates
- e.g. fabrication of LEDs with GaP and $\text{GaAs}_{1-x}\text{P}_x$, epitaxial layers are produced by thermal decomposition of compounds like AsH_3 , AsCl_3 , PH_3 , PCl_3 , ...

- MBE

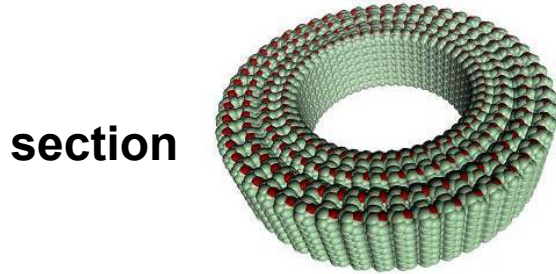


Production of a $\text{Ga}_{1-x}\text{Al}_x\text{As}$
on GaAs by the MBE process

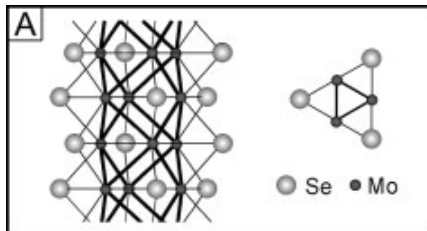
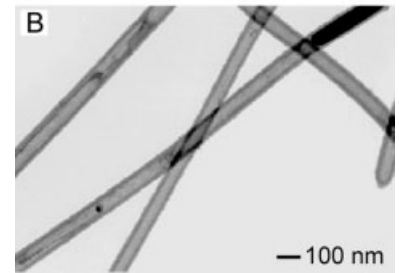
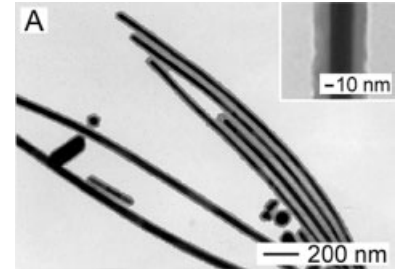
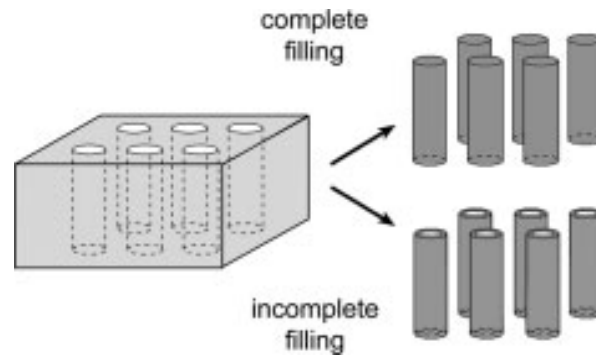
4. Nanomaterials

Formation of 1D nanomaterials

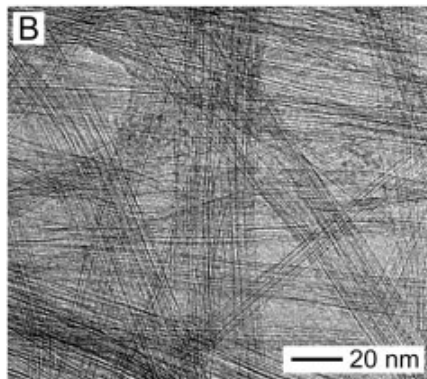
Misfit in double layers → strain relaxation: bending of the layers nanorolls (asbestos etc.)



Silica as hard templates nanorods, nanotubes



highly anisotropic crystal structures (Se, Te, LiMo_3Se_3)



Amphiphilic molecules as soft templates, self assembly nanorods, nanotubes

